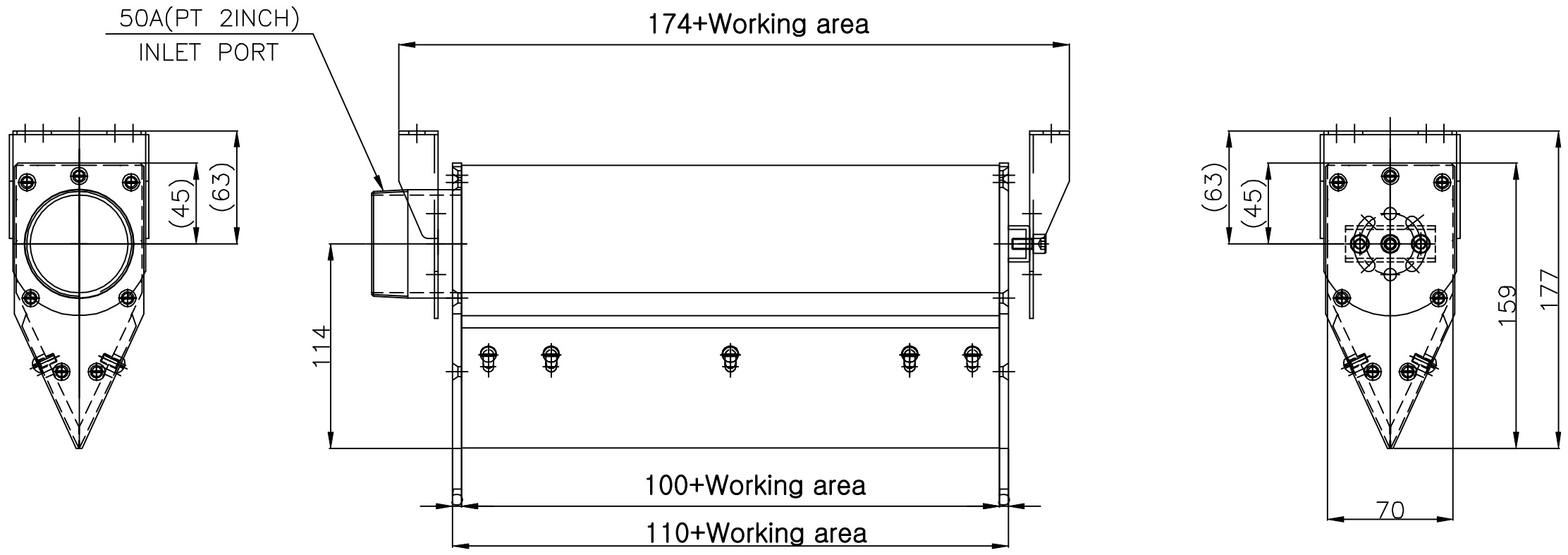
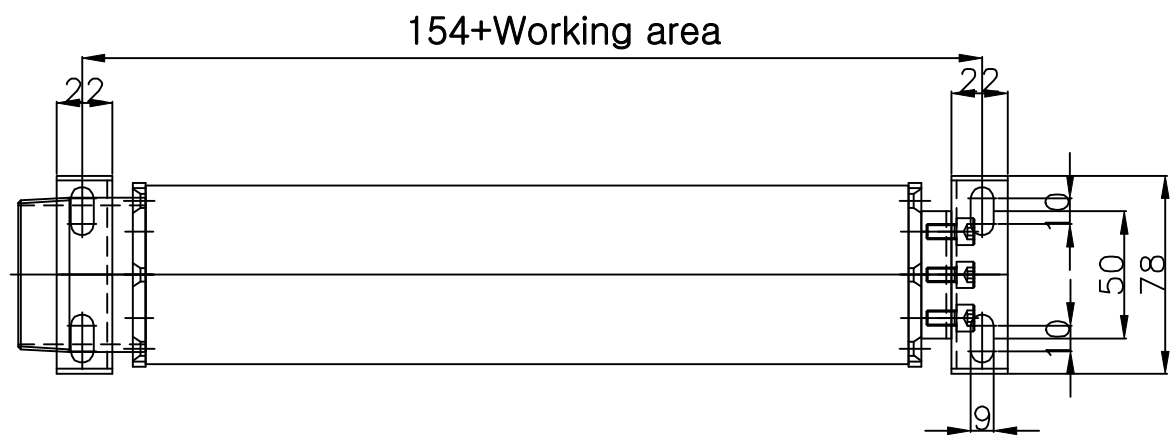


REVISIONS		
NO.	BY	DESCRIPTION
△		
△		



Length : Min. 100mm ~ Max. 4,800mm

NO	DESCRIPTION	SPECIFICATION	Q'TY	MATER'L	WEIGHT	REMARKS
DATE	2021.04	WEIGHT	kg	SCALE	1 / 1	CUSTOMER
DRAWN BY	DESIGNED BY	CHECKED BY	APPROVED BY	TITLE		
				PAB-AL50-L-1-S1-BK		
				AIR KNIFE ASS'Y		
				DRAWING NO.		REV
				MBA-25A-000		△

COMMERCIAL TOLERANCE(mm)				COMPARISON OF SURFACE ROUGHNESS			
MACHINING		CANNING		RANGE OF SURFACE ROUGHNESS(μ)			
DIMENSION	TOL	DIMENSION	TOL	100-3	25-5	6.3-5	3
1-4	±0.1	less than 250	±1.5	▽	▽▽	▽▽▽	
4-16	±0.2	250-500	±2.0				
16-63	±0.3	500-1000	±3.0				
63-250	±0.5	1000-2000	±4.5				
250-1000	±0.8	2000-4000	±6.0				
1000-2000	±1.0	4000-8000	±8.0				
2000-5000	±1.5						

